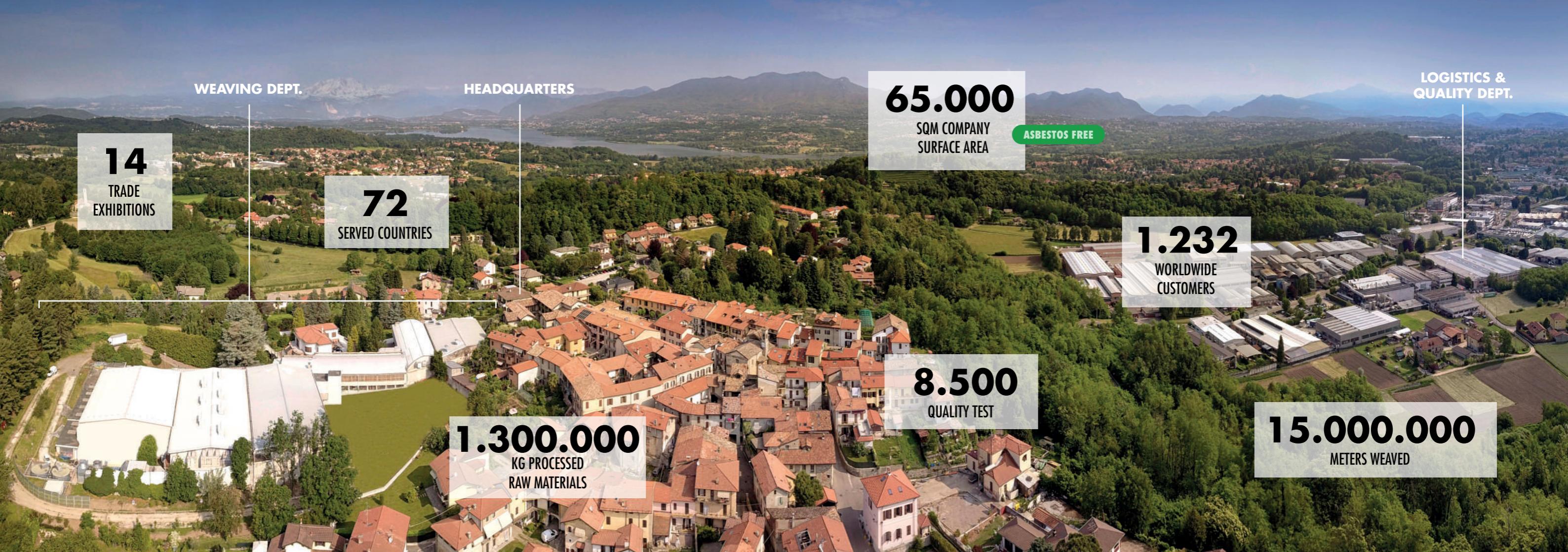




# OUR COMMITMENT TO SUSTAINABILITY

*Brunello*  
PROUDLY MADE IN ITALY SINCE 1927



WEAVING DEPT.

**14**

TRADE  
EXHIBITIONS

HEADQUARTERS

**72**

SERVED COUNTRIES

**65.000**

SQM COMPANY  
SURFACE AREA

ASBESTOS FREE

LOGISTICS &  
QUALITY DEPT.

**1.232**

WORLDWIDE  
CUSTOMERS

**8.500**

QUALITY TEST

**1.300.000**

KG PROCESSED  
RAW MATERIALS

**15.000.000**

METERS WEAVED



WE CONSIDER SUSTAINABILITY  
AS ONE OF OUR  
MAIN VALUES

WE ARE FOCUSED  
ON CHOOSING PARTNERS  
WITH THE SAME VISION

# RENEWABLE ENERGY

AS A COMPANY, WE CARE ABOUT ENERGY-SAVING POLICIES AIMED AT REDUCING POLLUTING EMISSIONS. WE STARTED A PROCESS TO MODIFY OUR INSTALLATIONS IN A WAY THAT BETTER RESPECTS THE ENVIRONMENT. OUR FIRST PLANT FOR THE PRODUCTION OF CLEAN ENERGY FOR OUR OWN CONSUMPTION HAS BEEN ACTIVE IN OUR LOGISTICS SINCE 2010

**12.000 sqm  
OF SOLAR PANELS**

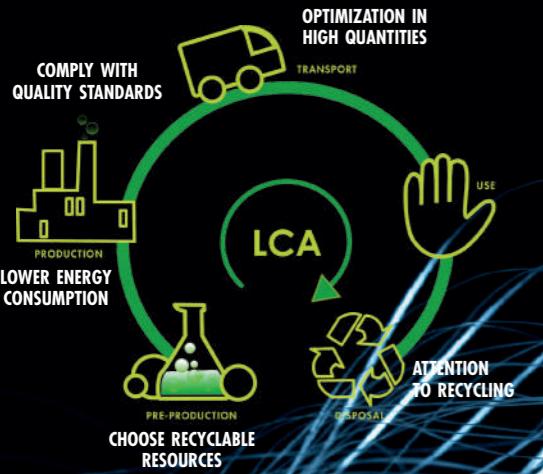
GENERATING

**1 MILLION kWh  
IN 1 YEAR**

EQUIVALENT TO THE ENERGY NEEDED  
TO DRIVE AN ELECTRIC CAR FOR

**8.000.000 km  
200 TIMES AROUND THE EARTH**

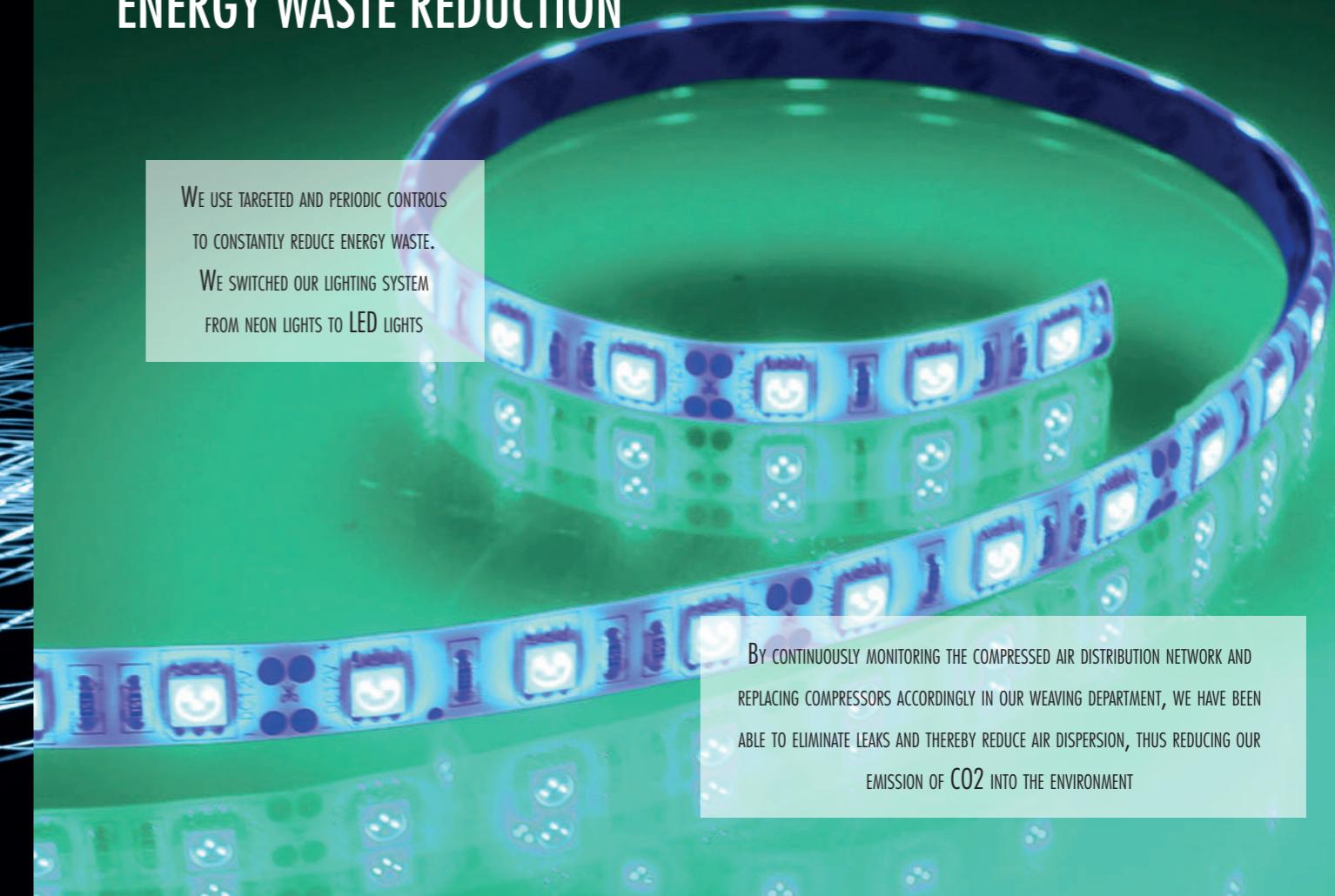
## LCA POLICY • LIFE CYCLE ASSESSMENT



LIFE CYCLE ASSESSMENT IS A TECHNIQUE TO EVALUATE A LARGE NUMBER OF INTERACTIONS THAT A PRODUCT OR SERVICE HAS WITH THE ENVIRONMENT, AND THE ENVIRONMENTAL IMPACT OF SUCH INTERACTIONS, CONSIDERED OVER THE PRODUCT OR SERVICE'S ENTIRE LIFE-CYCLE

## ENERGY WASTE REDUCTION

We use targeted and periodic controls to constantly reduce energy waste.  
We switched our lighting system from neon lights to LED lights



By continuously monitoring the compressed air distribution network and replacing compressors accordingly in our weaving department, we have been able to eliminate leaks and thereby reduce air dispersion, thus reducing our emission of CO<sub>2</sub> into the environment

# FSC® • FOREST STEWARDSHIP COUNCIL



WE HAVE LONG BEEN IMPLEMENTING A POLICY TO IMPROVE QUALITY STANDARDS WITH PARTICULAR ATTENTION TO THE ENVIRONMENT AND TO REDUCING ENVIRONMENTAL IMPACTS

AS PART OF THIS EFFORT, WE DECIDED TO INCLUDE IN OUR COLLECTIONS ARTICLES MADE OF ARTIFICIAL FIBRES FROM WOOD PULP, WHICH GUARANTEE QUALITATIVE AND ETHICAL VALUES IN ACCORDANCE WITH THE FSC®-STD-40-004 V3.0 STANDARD



# GOTS • GLOBAL ORGANIC TEXTILE STANDARD



NATURAL FIBERS HAVE HIGH IMPACTS ON THE ENVIRONMENT. FOR THIS REASON WE PROMOTE ORGANIC CULTIVATION FOR THE NATURAL RAW MATERIALS WE USE

THE GLOBAL ORGANIC TEXTILE STANDARD (GOTS) IS RECOGNISED AS THE WORLD'S LEADING PROCESSING STANDARD FOR TEXTILES MADE FROM CERTIFIED ORGANICALLY PRODUCED RAW MATERIALS



# GRS® • GLOBAL RECYCLED STANDARD



WE ARE ACKNOWLEDGING THE CRUCIAL IMPORTANCE OF RECYCLING FOR THE GROWTH OF A SUSTAINABLE PRODUCTION AND CONSUMPTION MODEL: WE USE YARNS THAT MEET THE GLOBAL RECYCLED STANDARD

WE AIM TO PROMOTE THE APPRECIATION OF PRODUCTS MADE OF  
RECYCLED MATERIALS, IN COMPLIANCE WITH ENVIRONMENTAL AND SOCIAL  
STANDARDS OVER ALL PHASES OF THE PRODUCTION CHAIN



# NO HARMFUL SUBSTANCES



We are certified as an environmentally friendly company in our processes and infrastructure, and we verify and guarantee that there are no harmful substances in our products



# TRACEABILITY



TFASHION IS THE TRACEABILITY CERTIFICATION SCHEME, PROMOTED BY THE ITALIAN CHAMBERS OF COMMERCE, AS A TOOL OF SUPPORT TO ALL ITALIAN COMPANIES WISHING TO GUARANTEE THE ORIGIN AND THE SAFETY OF THEIR OWN PRODUCTS



A TOOL TO DEMONSTRATE TRANSPARENCY TOWARDS THE FINAL CONSUMER, RESPONSIBILITY TOWARDS THE SUPPLIERS, AUTHENTICITY OF THE PRODUCTS AND ETHICAL BEHAVIOUR



# THE SUSTAINABLE RAW MATERIALS WE USE

**CUPRO BEMBERG™**  
from cotton linters



**VISCOSE**  
from wood pulp



**VISCOSE**  
from cotton linters



**ACETATE**  
from wood pulp



**ORGANIC COTTON**



**ORGANIC SILK**



**TENCEL™**

**HEMP**  
from "Cannabis Sativa"

**LENPUR™**  
from cultivated wood fiber

**KAPOK**  
vegetal fiber from Kapok treeplant

**NETTLE**  
vegetal fiber from "Urtica Dioica" herbaceous plant

**BAMBOO**  
from Bamboo pulp with high cellulose content

**CRABYON®**  
from chitin/chitosano and cellulose pulp fiber

**RECYCLED POLYESTER**  
from post consumer PET



**RECYCLED POLYAMIDE**  
from pre consumer polyamide



# OUR PRODUCTION - LININGS



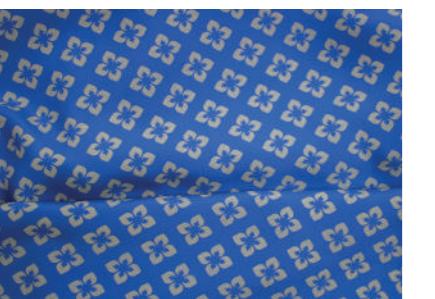
Quality, customization, wide choice of items and colors in silk, cupro, viscose, acetate, cotton, polyester, nylon, elastane or mixed.

Fancy, traditional jacquards with placed patterns or all-over, checked, striped, inkjet, piece dyed or yarn dyed, in addition to the classic plain and dobby. Multiple solutions for stretch and ultralight items, new finishing techniques and innovative yarns.

This collection merge classic and contemporary fabrics and has a unique originality, and customized designs always guaranteeing quality.



## OUR PRODUCTION - FABRICS



Innovation, creativity, sustainability are the keywords of this collection of refined and comfortable fabrics for women.

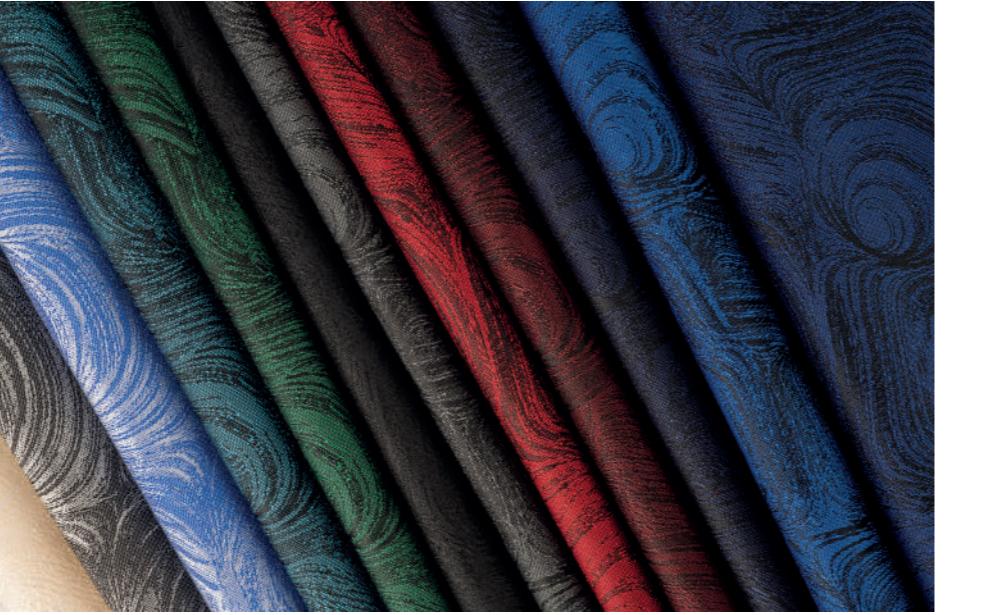
This collection includes very precious fabrics in silk, cupro, cotton, viscose, acetate.

Creation, development and construction of changing effects and particular dyes, with a search for ultralight weights.

Very extensive color cards, finishes and particular aspects: hand peach, crumpled, pleated, soft, washed, faded, vintage, printed.



# OUR PRODUCTION - CEREMONIAL FABRICS



This collection includes a wide range of compositions and materials that combines classic and contemporary designs.

It all starts in our creative department, where innovation, originality and experience come together to propose the most original collections with Italian-made quality. Silk, cupro, acetate, viscose, wool, lamé are combined to create original ceremonial suits.

Experimentation and research are the keywords, both in the choice of raw materials and processing and finishing techniques and in the designs and colour choices.



# OUR PRODUCTION - ACCESSORIES



The men's and women's accessories division designs and produces high-end scarves, ties, pocket squares and technical fabrics and linings for small and large leather goods and shoes.

The extensive collection of Brunello ties, pocket squares and scarves consists almost exclusively of silk, yarn-dyed and printed fabrics.

These accessories are part of the collections of the biggest brands offering a high quality, original and unique product.



# OUR PRODUCTION - MEDICAL FABRICS



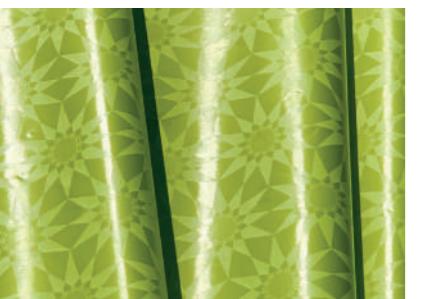
Medical fabrics: high performance to meet specific needs.

Brunello's experience in the production of high-performance fabrics and ongoing research and innovation in every sector have enabled the company to specialise in the production of medical fabrics.

Brunello's medical textiles have a very high performance to meet the specific needs of this sector. In particular, it specialises in the production of medical fabrics for the manufacture of medical plasters and tapes.



# OUR PRODUCTION - BEMBAZIN™



BemBAZIN™ is an innovative and precious fabric for African Damask made in Italy.

It is made with Bemberg™, a Japanese yarn obtained from cotton fibre using a highly technological process that, when woven in combination with the finest cottons, gives life to high quality fabrics with innovative technical characteristics. BemBAZIN™ offers high comfort due to its natural breathability, which increases after the first few washes. Thanks to its composition, BemBAZIN™ has high absorption and moisture-dispersal power, which keeps the body dry and gives a natural sensation of freshness. The natural shine of the Bemberg™ yarn, combined with the wide variety of weaves used, gives the woven patterns a three-dimensional look, brightness and exceptional colour tones, even after washing.

BemBAZIN™ is a registered trademark of Brunello spa. The type of fabric and its production cycle have been patented by Brunello spa. Asahi Kasei is Brunello's exclusive partner for BemBAZIN™.



# OUR HISTORY



We have our roots in Brunello, in the surroundings of Varese.

Since 1927, with experience, quality and passion we create fabrics  
proudly made in Italy that follow our customers needs thanks to the latest  
technological innovations merged with our team inspiration and fantasy.

*"We live in a time when everything  
has a possible justification,  
nevertheless our conscience  
can recognise good from evil.  
Without any compromise  
we choose good:  
a challenge for a better future"*

Elisabetta Gabri



1927

**BRUNELLO S.P.A.**

HEADQUARTERS  
Via Marsala 1 - 21020 Brunello (Varese) - ITALIA

LOGISTICS  
Via Campo di Maggio 28 - 21020 Brunello (Varese) - ITALIA

REGISTERED OFFICE  
Viale Certosa 36/A - 20149 Milano - ITALIA



1927

[www.brunellospa.com](http://www.brunellospa.com)

Paper produced with 80% of recycled fibers FSC® certified and 20% of wood-free primary pulp from responsible sources FSC® certified